

**IN THE CLAIMS:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. ***(Currently Amended):*** An ornament, comprising:

a spherical body  $\{D\}$  with a through-hole  $\{10\}$  wherein the through-hole  $\{10\}$  is formed by connecting through a first hole  $\{1\}$  and a second hole  $\{2\}$  that are drilled toward the center  $\{S\}$  of the spherical body  $\{D\}$ , respectively from right-left symmetrical positions in the upper half section  $\{U\}$  of the spherical body  $\{D\}$  [[,]] ; and

a curved surface  $\{5\}$  is formed by cutting off the vertex section  $\{4\}$  of the included angle formed in the spherical body  $\{D\}$  by the first hole  $\{1\}$  and the second hole  $\{2\}$  comprise respective opening sections with enlarged diameters.

2. ***(Withdrawn - Currently Amended):*** A method of manufacturing an ornament, comprising: ~~a step of~~

drilling a first hole  $\{1\}$  and a second hole  $\{2\}$  toward the center  $\{S\}$  of a spherical body material  $\{P\}$  from right-left symmetrical positions in the upper half section  $\{U\}$  of the spherical body material  $\{P\}$  until they are connected to each other, and

~~a step of~~ forming a curved surface  $\{5\}$  by cutting off the vertex section  $\{4\}$  of the included angle formed in the spherical body material  $\{P\}$  by the first hole  $\{1\}$  and the second hole  $\{2\}$ .

3. ***(Withdrawn - Currently Amended):*** [[A]] The method of manufacturing an ornament according to claim 2, wherein the vertex section  $\{4\}$  is cut off by inserting a tool from respective opening sections  $\{1a, 1b\}$  after the disposed of the opening  $\{1a\}$  of the first hole  $\{1\}$  and the diameter of the opening  $\{1b\}$  of the second hole  $\{2\}$  are enlarged.

4. *(Currently Amended):* An ornament comprising:  
a spherical body {D} with a through-hole {10}; and  
a hanging wire member {6} inserted into the through-hole {10}, wherein the through-hole {10} is formed by connecting through a first hole {1} and a second hole {2} that are drilled toward the center {S} of the spherical body {D}, respectively from right-left symmetrical positions in the upper half section {U} of the spherical body {D} ; and  
a curved surface {5} is formed by cutting off the vertex section {4} of the included angle formed in the spherical body {D} by the first hole {1} and the second hole {2} comprise respective opening sections with enlarged diameters.

5. *(Withdrawn - Currently Amended):* A method of manufacturing an ornament, comprising: a step of  
drilling a first hole {1} and a second hole {2} toward the center {S} of a spherical body material {P} from right-left symmetrical positions in the upper half section {U} of the spherical body material {P} until they are connected to each other[[],]; a step of  
forming a curved surface {5} by cutting off the vertex section {4} of the included angle formed in the spherical body material {P} by the first hole {1} and the second hole {2} [[],]; and a step of  
inserting the hanging wire member {6} up to an opening {1b} of the second hole 2 by inserting an end {6a} of a hanging wire member {6} from an opening {1a} of the through-hole 10 and by sliding the hanging wire member {6} along the curved surface {5} while displacing the spherical body material P.

6. *(New)* The ornament of claim 1, further comprising reinforcing cylindrical members that are fixedly disposed in the opening sections with enlarged diameters.

7. *(New)* The ornament of claim 4, further comprising reinforcing cylindrical members that are fixedly disposed in the opening sections with enlarged diameters.